

Fire F1

F1-25, F1-265, F1-265E

Reference Number	Part Number	Part Description	Quantity Required
1	45012	Frame, F1 Red	1
2	40406	Spindle, Right (Suspension)	1
	50250	Bolt, 5/8-11 x 4 Hex Head GR 8	1
	50015	Nut, 5/8-11 Nylock	2
3	40405	Spindle, Left (Suspension)	1
	50250	Bolt, 5/8-11 x 4 Hex Head GR 8	1
	50015	Nut, 5/8-11 Nylock	2
4	10542	Tie Rod, 9" - Assembly Includes Tie Rod Ends	1
	50204	Bolt, 3/8-24 x 2 socket head	1
	10068	Spacer, 15/16"	1
	50012	Nut, 3/8 Jam Nut-fine	1
	50014	Nut, 3/8 Center lock FT	2
5	10543	Tie Rod, 19" - Assembly Includes Tie Rod Ends	1
	50204	Bolt, 3/8-24 x 2 socket head	1
	10068	Spacer, 15/16"	1
	50012	Nut, 3/8 Jam Nut-fine	1
	50014	Nut, 3/8 Center lock FT	2
6	45021	Pedal, Brake - Black	1
	45022	Pedal, Gas - Black	1
	11801	Spring, Return, Gas Pedal (right)	1
	11802	Spring, Return, Brake Pedal (left)	1
	10052	Pedal spacer - (inside each spring)	2
	50153	Bolt, 5/16-18 X 2-1/2 Hex Head G5 (pedal pivot)	2
	50154	Bolt, 5/16-18 X 1-1/2 Hex Head G5 (cable attachment)	2
	50005	Nut, 5/16-18 Keps (with star washer)	2
	50006	Nut, 5/16-18 Acorn CL	4
	50701	Washer, 5/16 SAE Flat	2
7	11002	Throttle Cable, 70"	1
8	11101	Brake cable	1
9	11049	Throttle Override cable, Bent Tube	1
	50082	Bolt, 1/4 x 2-1/4 Tap	1
	50003	Nut, 1/4 Hex	2
	50845	Clamp, Conduit for override cable (on engine)	1
	50845	Clamp, Conduit for override cable (fold over)	1
	50835	Tinnermans clip (cable spring to engine)	1
10	11160	Brake Band 4"	1
	50153	Bolt, 5/16 x 1 3/4" Hex Head G5	1
	50007	Nut, 5/16-18 Nylock	1
	50006	Nut, 5/16-18 Acorn CL	1
11a	30003	Assembly, Roll Turf 15-600-6 - Rim, Tire, Bearings	2
	50015	Nut, 5/8-11 Nylock	2
11	30470	Rim, 6" Roll Tubless	2
12	11201	Bearing 5/8" X 1-38" snap ring	4
13	45150	Front Wheel Spacer - Black	2
14	30154	Tire, Turf 15-600-6	4

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Reference Number	Part Number	Part Description	Quantity Required
15a	30004	Assembly, Pull Turf 15-600-6 - Rim, Tire, Sprocket etc.	2
15	30471	Rim, 6" Pull Tubless	2
41	20402	Sprocket, 60T #41 bolt on	1
42	11161	Brake Drum 4"	1
17	10502	Steering wheel 13"	1
	50081	1/4 x 1 3/4" hex bolt	3
	50001	1/4 nylock	3
		#8 x 5/8 Black screw (comes w/steering wheel)	1
18	11053	Choke Cable, Electric start models only	1
19	70051	Switch, Off/On - Recoil Start	1
	70052	Switch, Off/On/Start - Electric Start	1
	70060	Switch, Key Replacement	1
20	70015	Wire Harness, Models, Recoil Start only	1
	70024	Wire Harness, Models, Electric Start	1
21	70001	Battery, 12V	1
	70005	Battery, Cover	1
	50025	Nut, 7/16 Nylock	1
	70003	Battery Box, Fire	1
	50083	Bolt, 1/4" X 7-1/2" Hex Head G5	2
	50002	Nut, 1/4 wing	2
	50715	Washer, 1/4" USS Flat washer	2
	50716	Washer, 1/4" Lock washer	2
	50084	Bolt, 1/4" X 3/4" Hex Head G5	2
	50001	Nut, 1/4-20 Nylock	2
	70101	Solenoid	1
	70008	Battery Cable, Red	2
	70024	Battery Cable, Black 16"	1
70009	Boot, cable ends	3	
22	10753	Seat Cushion - Bench Seat Bottom	1
	50605	#14 x 3/4 pan head wood screw - early models	8 per cushion
23	10752	Seat Cushion - bench seat Back	1
	50605	#14 x 3/4 pan head wood screw - early models	8 per cushion
23b	10802	Head rest cushion	2
	50085	Bolt, 1/4 x 1 1/2" Hex Head G5	2 per cushion
	50715	Washer, 1/4"	2 per cushion
24	10912	Seat Frame Lower	1
25	10910	Seat Frame Back	1
	50006	Nut, 5/16-18 Acorn CL	2
	50702	Washer, 5/16" Tube Fit (Bent)	4
	50159	Bolt, 5/16 x 1-1/2 Hex Head GR 5	2
26	10701	Seat Tracks - adjustable (pair)	1
	50005	5/16 keps nut	8
	50160	5/16 x 3/4 Carriage bolt	4
27	10702	Seat Belt, 3pt Standard	2
	50025	7/16 Nylock	3 per belt
	50300	7/16 x 1 Bolt	1 per belt

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Reference Number	Part Number	Part Description	Quantity Required
28	45045	Brush Guard Leg, Patriot - Red	2
	50006	Nut, 5/16-18 Acorn CL	8
	50702	Washer, 5/16" Tube Fit (Bent)	14
	50158	Bolt, 5/16" X 1-3/4" Hex head G5	4
29	45068	Brush Guard Crossbar F1, Red (34 3/4")	1
	50006	Nut, 5/16-18 Acorn CL	2
	50155	Bolt, 5/16" X 2-1/2" Hanger	2
	50001	Nut, 1/4-20 Nylock	2
	50085	Bolt, 1/4-20 x 1 1/2" Hex	2
	50715	Washer, 1/4" USS Flat washer	2
41	20402	Sprocket, 60T #41 bolt on	1
42	11161	Brake Drum 4"	1
43	20503	Chain, pre-cut #420-70 rivet	1
	20551	Master link	1
44	20250	Chain cover Entry (1/2" lip)	1
	50607	Screw, #10 X 1/2" Blunt point	2
	50750	Washer, 3/16" Fender	2
	50084	Bolt, 1/4" X 3/4" Hex Head G5	1
	50001	Nut, 1/4-20 Nylock	1
	50715	Washer, 1/4" USS Flat	2
50	70303	Shock absorber, black/chrome	4
	50212	Bolt, 3/8 x 3 1/4	2
	50213	Bolt, 3/8 x 3 3/4	2
	50010	Nut, 3/8 nylock	4
	50740	Washer, 3/8 flat USS	16
52	10308	4-link arm, suspension	4
	50210	Bolt, 3/8 shoulder x 1 1/2"	6
	50211	Bolt, 3/8 shoulder x 2 1/2"	2
	50008	Nut, 5/16 course Center lock	8
53	41206	Assembly, Spindle Yoke fire	2
55	41220	Rear Swingarm, F1	1
	50255	Bolt, 5/8-11 x 4 Hex Head GR 8	2
	50015	Nut, 5/8" Nylock	2
60	45069	Bumper kit, Entry, Intermediate, Fire	1
	70201	Vinly Cap, 1 1/4 x 1 1/4	4
	50162	Bolt, 5/16 x 1-3/8 - U	4
	50007	Nut, 5/16-18 Nylock	8
	60020	Flag, Safety - BDM Logo	1
	60025	Video, Operator Safety - All Models	1
	60031	Manual, Operators - All Models	1
	60051	Decals, Warning	1
	60077	Decal, Fire	1
	70126	Light Kit, Dual 12-V	1

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Reference Number	Part Number	Part Description	Quantity Required
100		Engine assembly	
101	20002	Engine, Tecumseh 5hp recoil	
	20008	Engine, Tecumseh 6.5hp recoil	
	20009	Engine, Tecumseh 6.5hp electric start	
102	50154	Bolt, 5/16-18 X 1-1/2 Hex Head	4
	50005	Nut, 5/16-18 Keps	4
103	45020	Bracket, Chain Guard	1
104	50157	Bolt, 5/16" X 3/4" Hex head G5 FT	4
	50703	Washer, 5/16" Lock washer	4
105	45019	Chain Tensioner assembly with wheel	1
	20581	Wheel only, Chain Tensioner	1
106	20201	Clutch, #41 Lube system	1
107	20220	Bolt, Grease zerk	1
	50703	Washer, 5/16" Lock washer	1
		Washer, 5/16" Fender	1
108		Fiber Washer	2
116	50835	Tinnerman's Clip, Connects throttle override spring	1
117	70008	Battery Cable, Red	2
	70009	Boot, cable ends	3
118	70024	Battery Cable, Black 16"	1
119	70101	Solenoid	1
	50084	Bolt, 1/4" X 3/4" Hex Head G5	2
	50001	Nut, 1/4-20 Nylock	2