

Pacer, Stinger

X25, P25

Reference Number	Part Number	Part Description	Quantity Required
1	45005	Frame, Pacer - Yellow	1
	45006	Frame, Stinger - Orange	1
2	40404	Spindle, Right (Promo)	1
	50250	Bolt, 5/8-11 x 4 Hex Head GR 8	1
	50015	Nut, 5/8-11 Nylock	2
3	40403	Spindle, Left (Promo)	1
	50250	Bolt, 5/8-11 x 4 Hex Head GR 8	1
	50015	Nut, 5/8-11 Nylock	2
4	10528	Tie Rod, 9" - Assembly Includes Tie Rod Ends	1
	50012	Nut, 3/8 Jam Nut-fine	1
	50014	Nut, 3/8 Center lock FT	2
5	10529	Tie Rod, 19" - Assembly Includes Tie Rod Ends	1
	50012	Nut, 3/8 Jam Nut-fine	1
	50014	Nut, 3/8 Center lock FT	2
6	45021	Pedal, Brake - Black	1
	45022	Pedal, Gas - Black	1
	11801	Spring, Return, Gas Pedal (right)	1
	11802	Spring, Return, Brake Pedal (left)	1
	10052	Pedal spacer - (inside each spring)	2
	50153	Bolt, 5/16-18 X 2-1/2 Hex Head G5 (pedal pivot)	2
	50154	Bolt, 5/16-18 X 1-1/2 Hex Head G5 (cable attachment)	2
	50005	Nut, 5/16-18 Keps (with star washer)	2
	50006	Nut, 5/16-18 Acorn CL	4
50701	Washer, 5/16 SAE Flat	2	
7	11002	Throttle Cable, 70"	1
8	11101	Brake cable	1
9	11049	Throttle Override cable, Bent Tube	1
	50082	Bolt, 1/4 x 2-1/4 Tap	1
	50003	Nut, 1/4 Hex	2
	50845	Clamp, Conduit for override cable (on engine)	1
	50835	Clamp, Conduit for override cable (fold over)	1
10	50835	Tinnermans clip (cable spring to engine)	1
	11160	Brake Band 4"	1
	50153	Bolt, 5/16 x 1 3/4" Hex Head G5	1
	50007	Nut, 5/16-18 Nylock	1
11a	50006	Nut, 5/16-18 Acorn CL	1
	30001	Assembly, Roll Turf 410-350-5 - Rim, Tire, Bearings	2
11	50015	Nut, 5/8-11 Nylock	2
11	30451	Rim, 5" Roll Tubless	2
12	11201	Bearing 5/8" X 1-38" snap ring	4
14	30152	Tire, Turf 410-350-5	4
15a	30002	Assembly, Pull Turf 410-350-5 - Rim, Tire, Sprocket etc.	2
15	30452	Rim, 5" Pull Tubless	2
41	20403	Sprocket, 54T #41 bolt on	1
42	11161	Brake Drum 4"	1

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Reference Number	Part Number	Part Description	Quantity Required
17	10502	Steering wheel 13"	1
	50081	1/4 x 1 3/4" hex bolt	3
	50001	1/4 nylock	3
		#8 x 5/8 Black screw (comes w/steering wheel)	1
19	70051	Switch, Off/On - Recoil Start	1
	70060	Switch, Key Replacement	1
20	70015	Wire Harness, Models, Recoil Start only	1
	70024	Wire Harness, Models, Electric Start	1
22	10753	Seat Cushion - Bench Seat Bottom	1
	50605	#14 x 3/4 pan head wood screw - early models	4 per cushion
	50084	Bolt, 1/4" X 3/4" Hex Head G5 - current models	4 per cushion
23	10752	Seat Cushion - bench seat Back	1
	50605	#14 x 3/4 pan head wood screw - early models	4 per cushion
	50084	Bolt, 1/4" X 3/4" Hex Head G5 - current models	4 per cushion
24	10912	Seat Frame Lower	1
25	10910	Seat Frame Back	1
	50006	Nut, 5/16-18 Acorn CL	2
	50702	Washer, 5/16" Tube Fit (Bent)	4
	50159	Bolt, 5/16 x 1-1/2 Hex Head GR 5	2
26	10701	Seat Tracks - adjustable (pair)	1
	50005	5/16 keps nut	8
	50160	5/16 x 3/4 Carriage bolt	4
27	10702	Seat Belt, 3pt Standard	2
	50025	7/16 Nylock	3 per belt
	50300	7/16 x 1 Bolt	1 per belt
28	45049	Brush Guard Leg, Pacer - Yellow	2
	45050	Brush Guard Leg, Stinger - Orange	2
	50006	Nut, 5/16-18 Acorn CL	8
	50702	Washer, 5/16" Tube Fit (Bent)	14
	50158	Bolt, 5/16" X 1-3/4" Hex head G5	4
29	45051	Brush Guard Crossbar, Pacer - Yellow	1
	45052	Brush Guard Crossbar, Stinger - Orange	1
	50006	Nut, 5/16-18 Acorn CL	2
	50155	Bolt, 5/16" X 2-1/2" Hanger	2
	50001	Nut, 1/4-20 Nylock	2
	50085	Bolt, 1/4-20 x 1 1/2" Hex	2
	50715	Washer, 1/4" USS Flat washer	2
41	20403	Sprocket, 54T #41 bolt on	1
42	11161	Brake Drum 4"	1
43	20504	Chain, pre-cut #420-64 rivet	1
	20551	Master link	1
44	20251	Chain cover Promo (1 7/8" lip)	1
	50607	Screw, #10 X 1/2" Blunt point	2
	50750	Washer, 3/16" Fender	2
	50084	Bolt, 1/4" X 3/4" Hex Head G5	1
	50001	Nut, 1/4-20 Nylock	1
	50715	Washer, 1/4" USS Flat	2

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Reference Number	Part Number	Part Description	Quantity Required
	60020	Flag, Safety - BDM Logo	1
	60025	Video, Operator Safety - All Models	1
	60031	Manual, Operators - All Models	1
	60051	Decals, Warning	1
	60054	Decal, Pacer Models P25	1
	60062	Decal, Key Switch, On/Off, Recoil Start	1
	60070	Decal, Stinger X25	1
	60101	Hang Tag, Pacer	1
	60102	Hang Tag, Stinger	1
100		Engine assembly	
101	20002	Engine, Tecumseh 5hp recoil	
	20004	Engine, Tecumseh 6hp recoil	
	20005	Engine, Tecumseh 6hp electric start	
102	50154	Bolt, 5/16-18 X 1-1/2 Hex Head	4
	50005	Nut, 5/16-18 Keps	4
103	45020	Bracket, Chain Guard	1
104	50157	Bolt, 5/16" X 3/4" Hex head G5 fine thread	4
	50703	Washer, 5/16" Lock washer	4
105	45019	Chain Tensioner assembly with wheel	1
105a	20581	Wheel only, Chain Tensioner	1
105b	50158	Bolt, 5/16 x 1 3/4" Hex Head G5	1
	50007	Nut, 5/16 nylock or center lock	1
106	20201	Clutch, #41 Lube system	1
107	20220	Bolt, Grease zerk	1
	50703	Washer, 5/16" Lock washer	1
		Washer, 5/16" Fender	1
108		Fiber Washer	2
116	50835	Tinnerman's Clip, Connects throttle override spring	1